

Design and characterization of high-power ($S > 250\text{kVA}$) SiC-based current source inverter for photovoltaic applications

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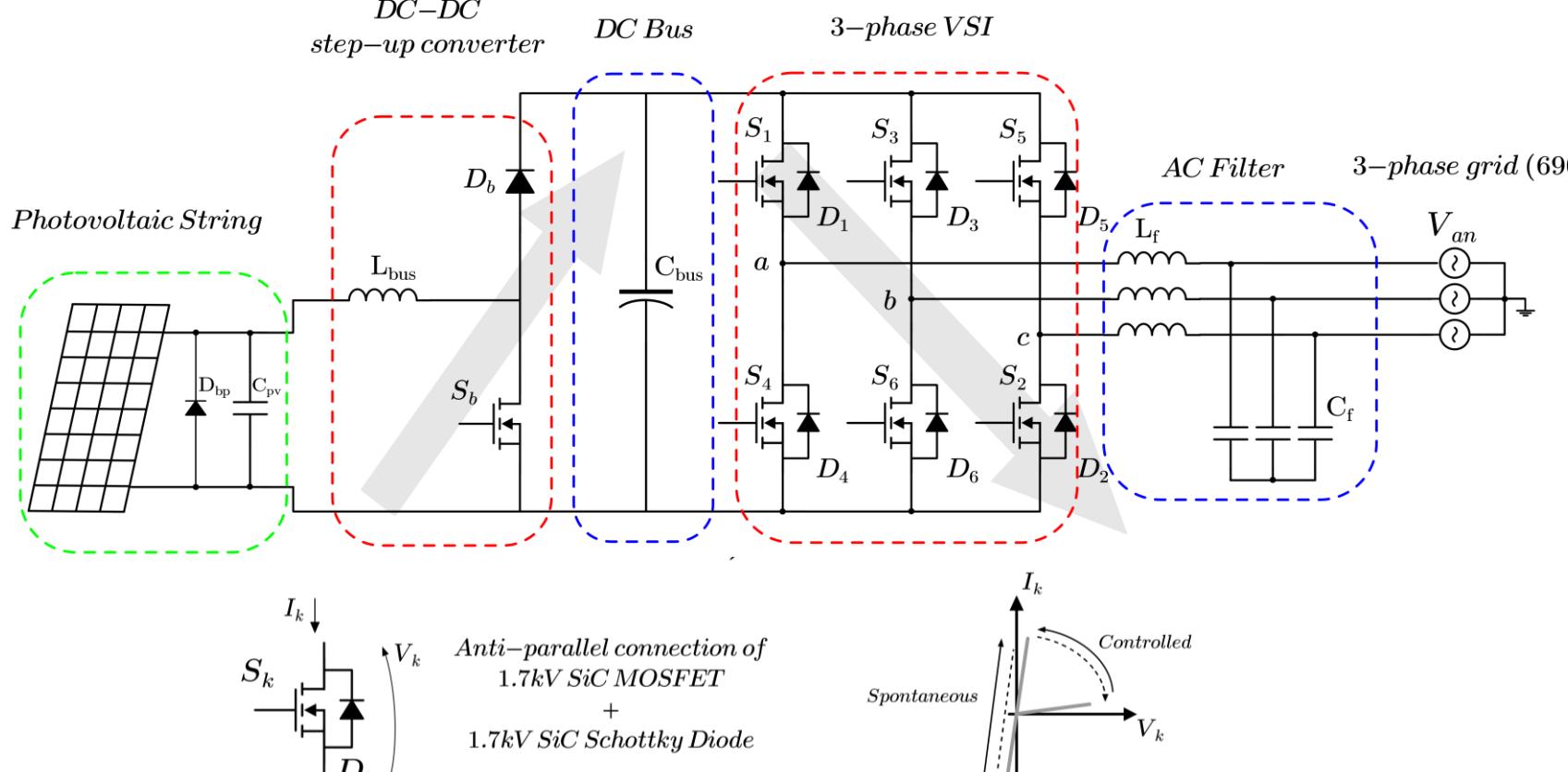
FROM RESEARCH TO INDUSTRY



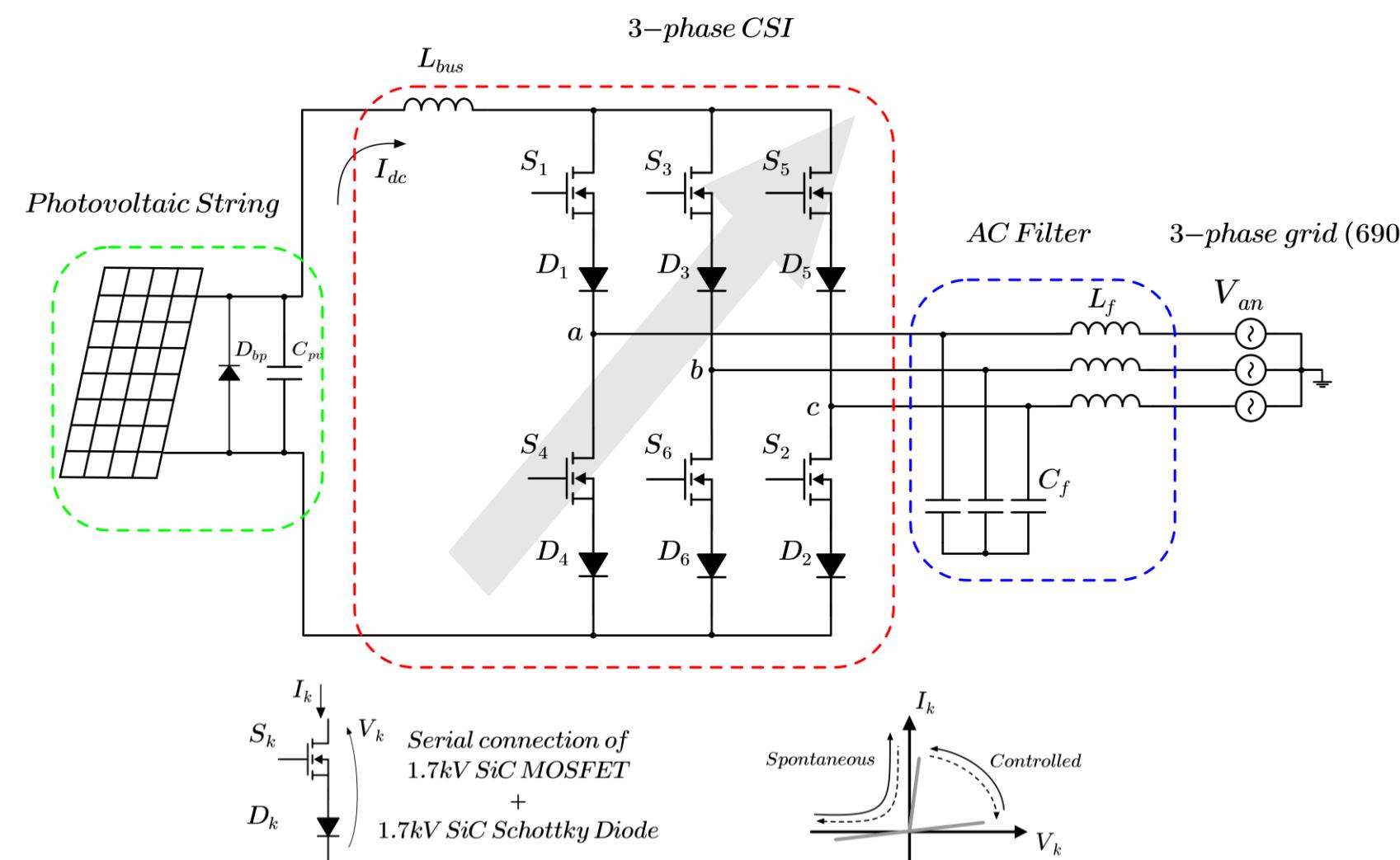
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Introduction

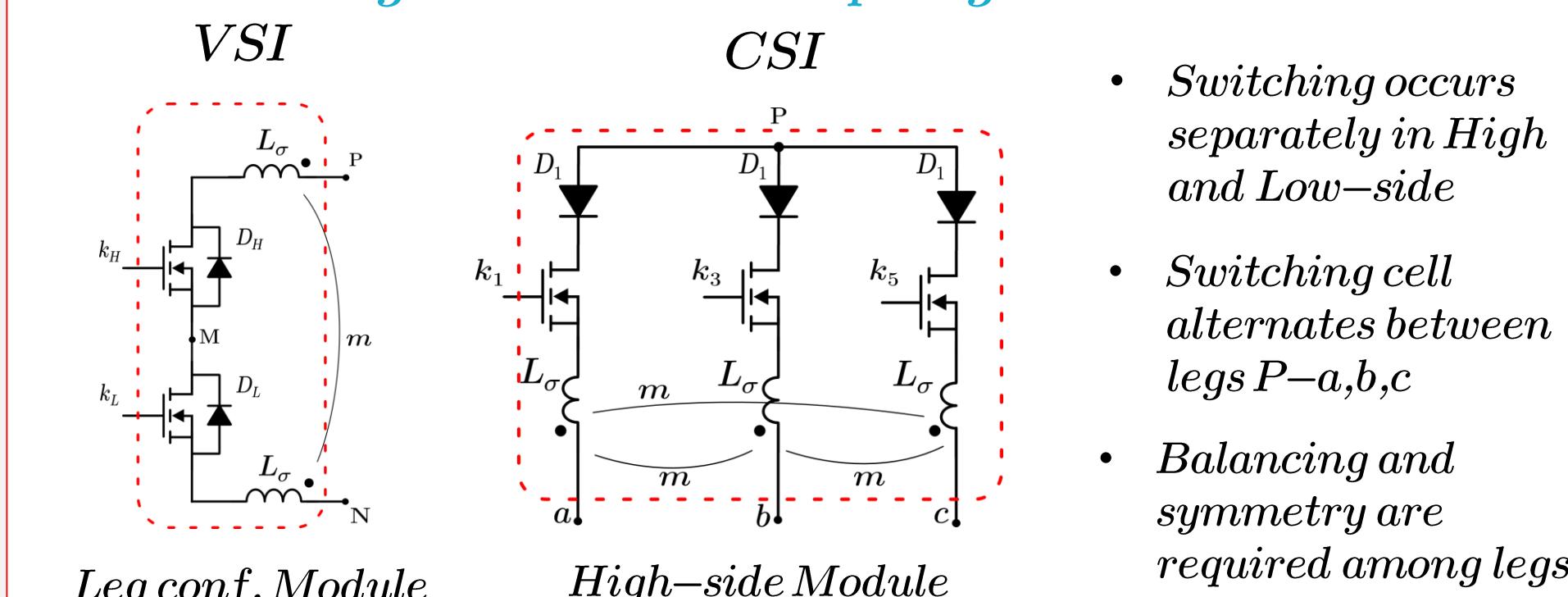
• DC-DC step-up converter + Voltage Source Inverter (VSI)



• Current Source Inverter (CSI) ★

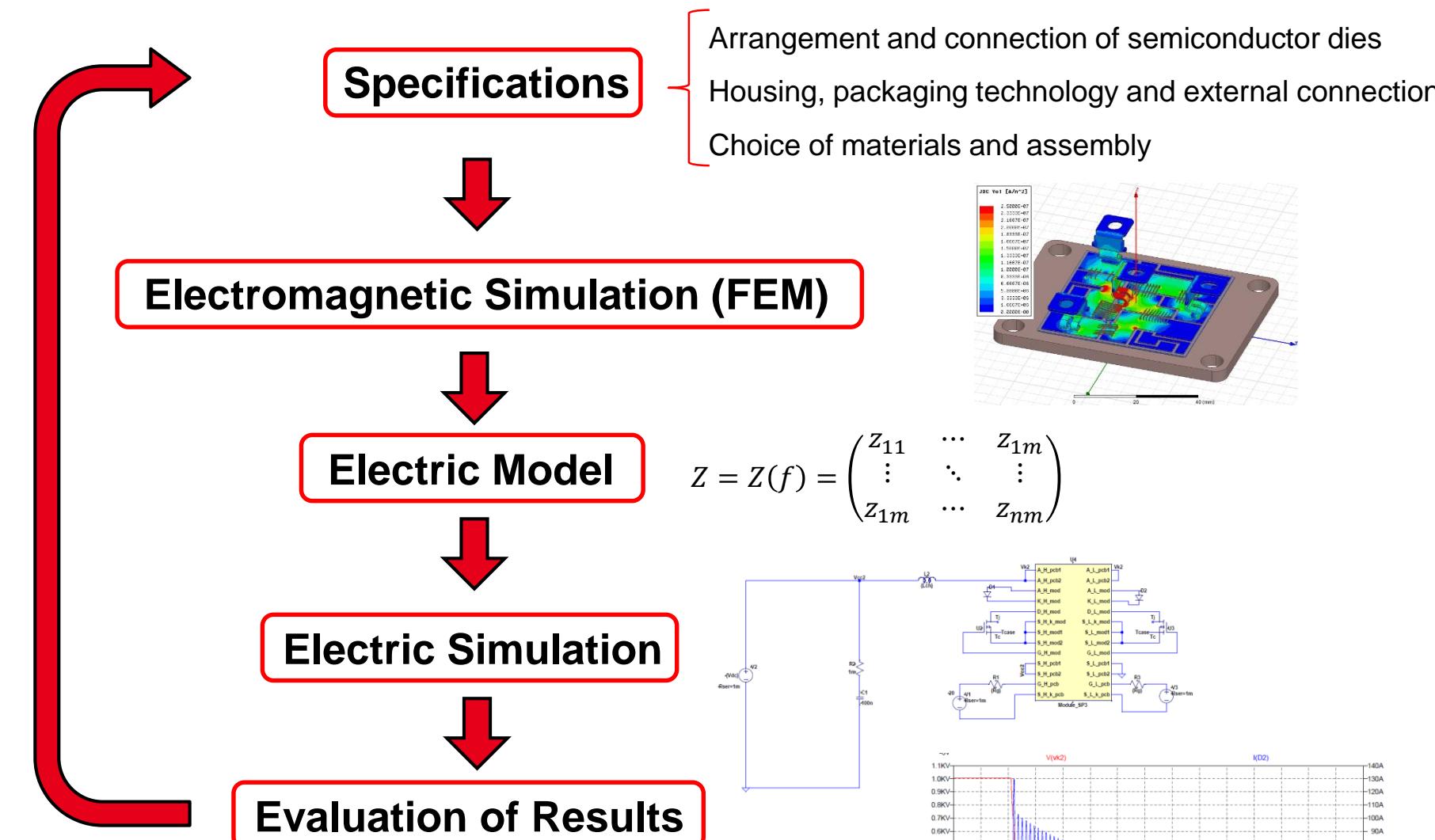


• Switching Cells in both topologies

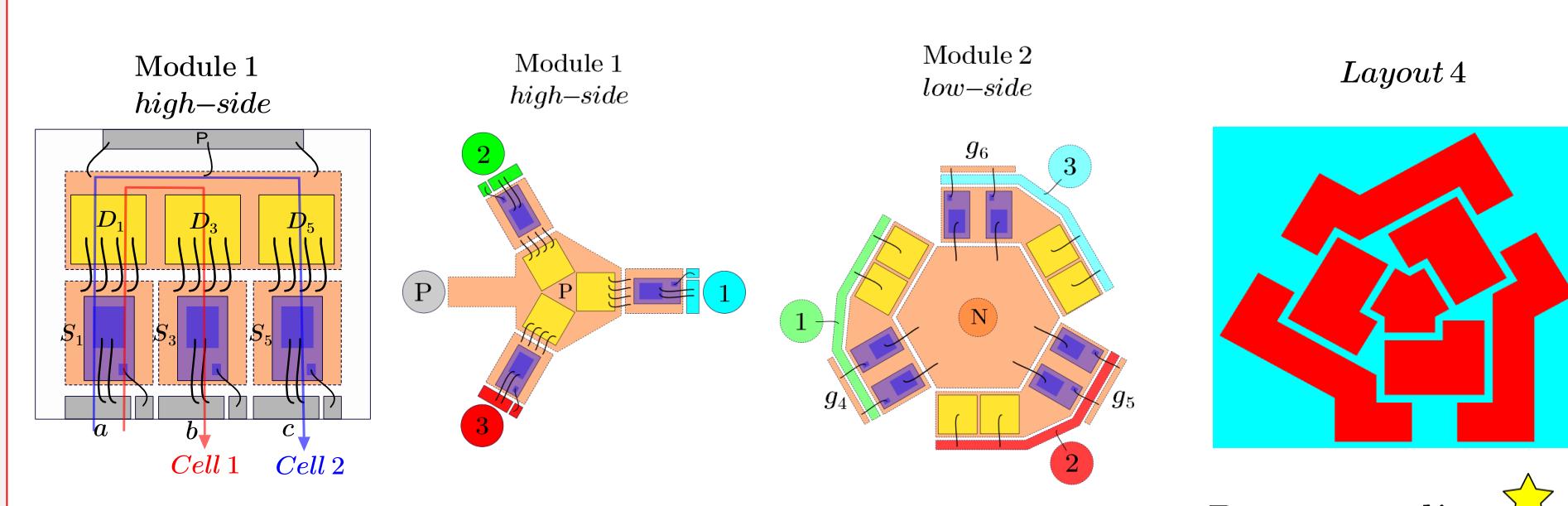


CSI Power Module Design [1]

• Methodology



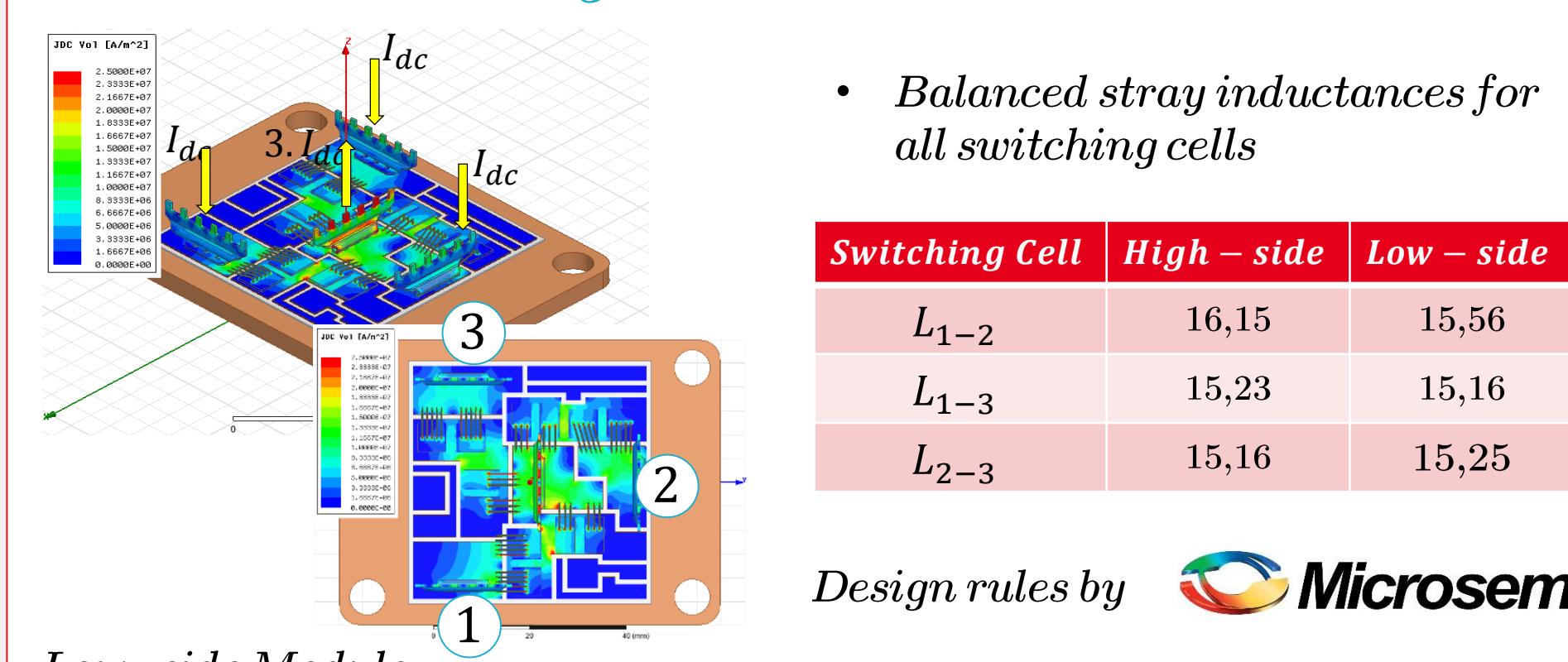
• Insulating Substrate Layout



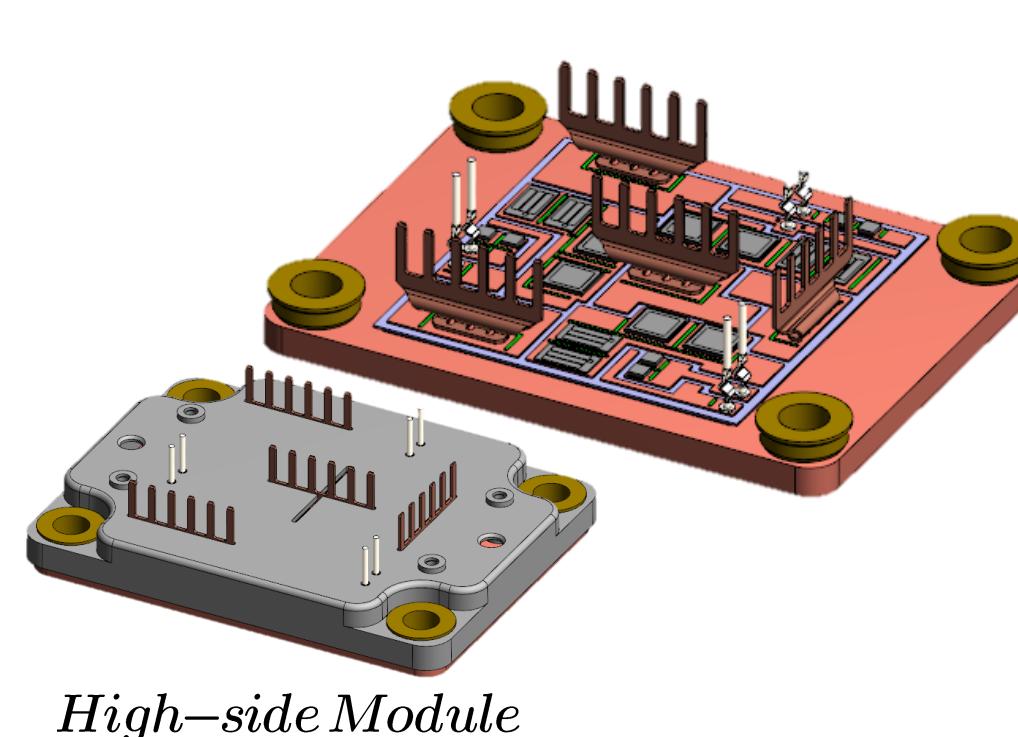
• Results

Layout	L_{cell1} (nH)	L_{cell2} (nH)
Layout 1 Unbalanced	Measure	11,95
	Simul.	12,37
Layout 4 Balanced	Measure	8,9
	Simul.	12,65

• CSI Module Design



Final CSI Module



- Identical insulating substrate layout for both High and Low-side modules
- Balanced stray inductances for all switching cells
- Low-profile module (11mm)
- Solderable terminals
- Footprint 68 X 48 mm

Switching Losses Measurement

• Electrical Methods

• Double Pulse Test (DPT) Technique



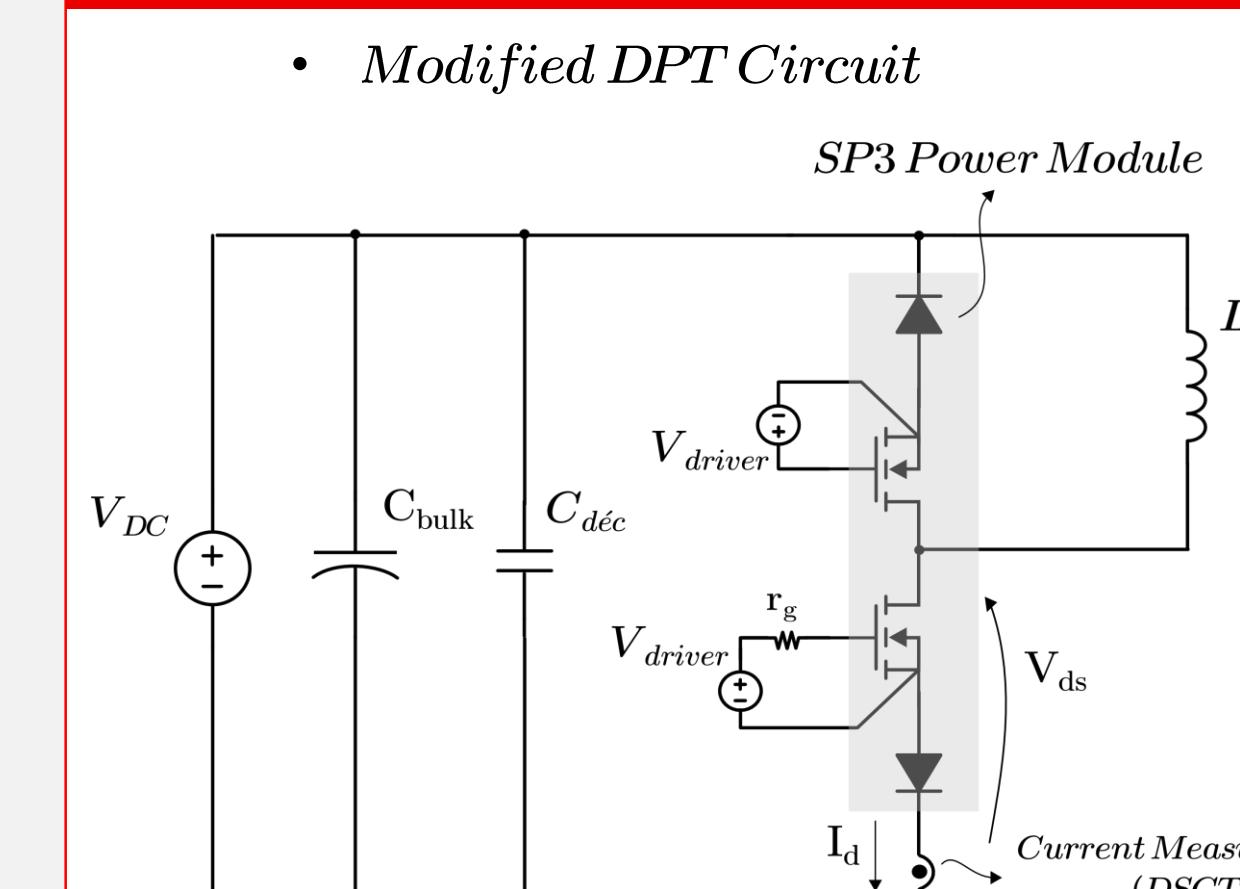
- Fast Measurement time (ctrl of T_j)
- Simple test set-up (I and V measurements)
- Device's SOA can be monitored



- Wide BW current and voltage sensors are required
- Current sensor must be introduced in the switching cell
- Misalignment between V and I probes

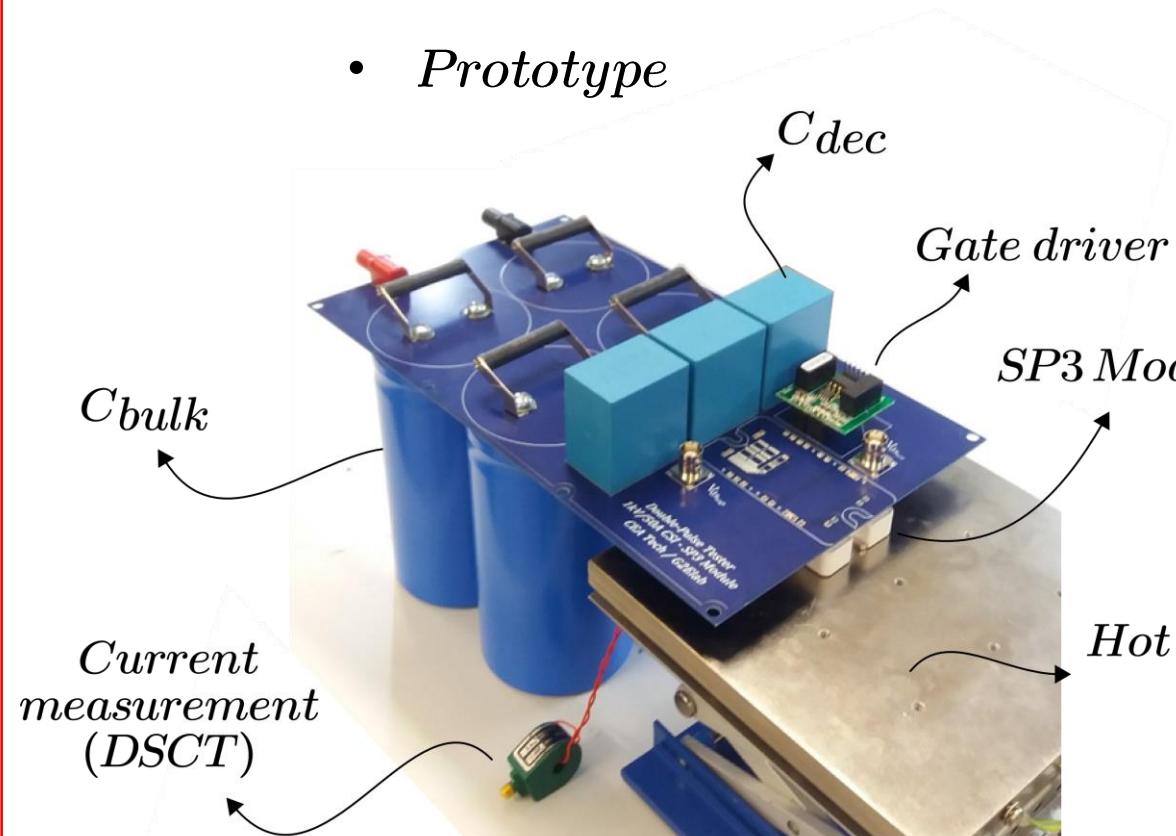
• Calorimetric Methods

Switching Characterization - E_{sw} (V_{ds} , T_j , R_g)



• Full-SiC 1,7 kV Module

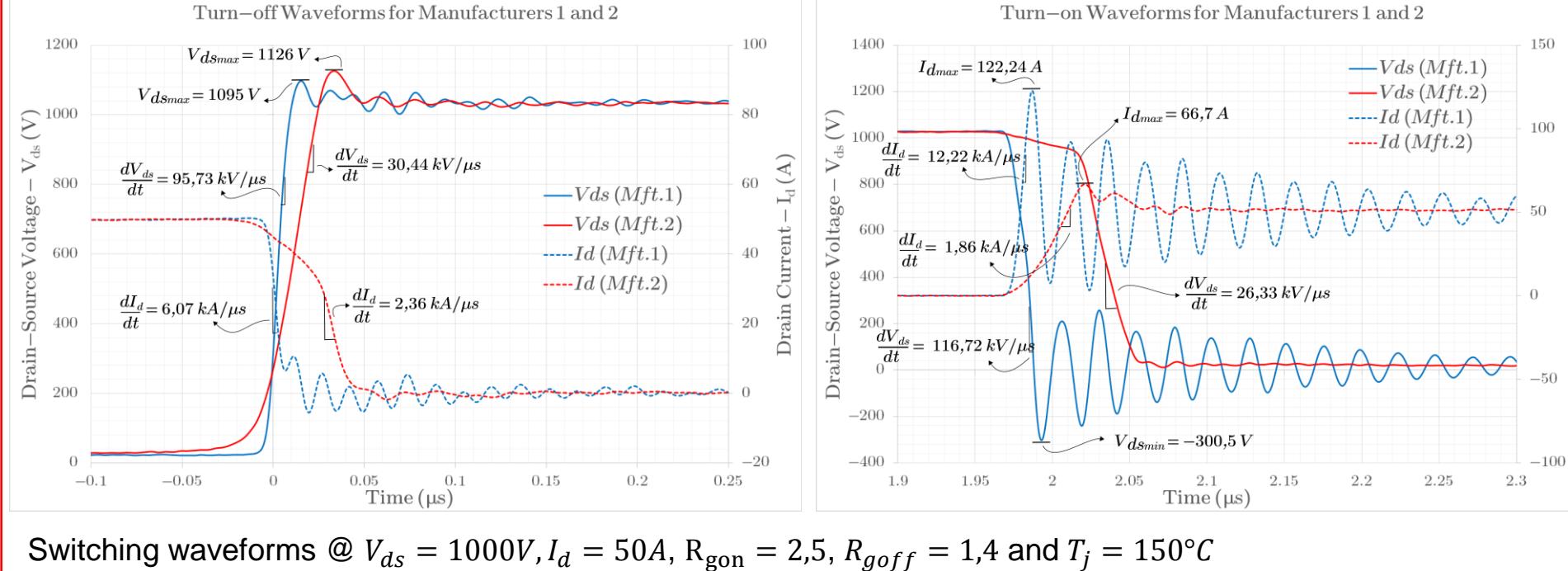
• SP3 Module Prototype



★ 2 combinations of MOSFET+series diode were investigated → 2 different manufacturers

• Switching Waveforms

• Turn-off

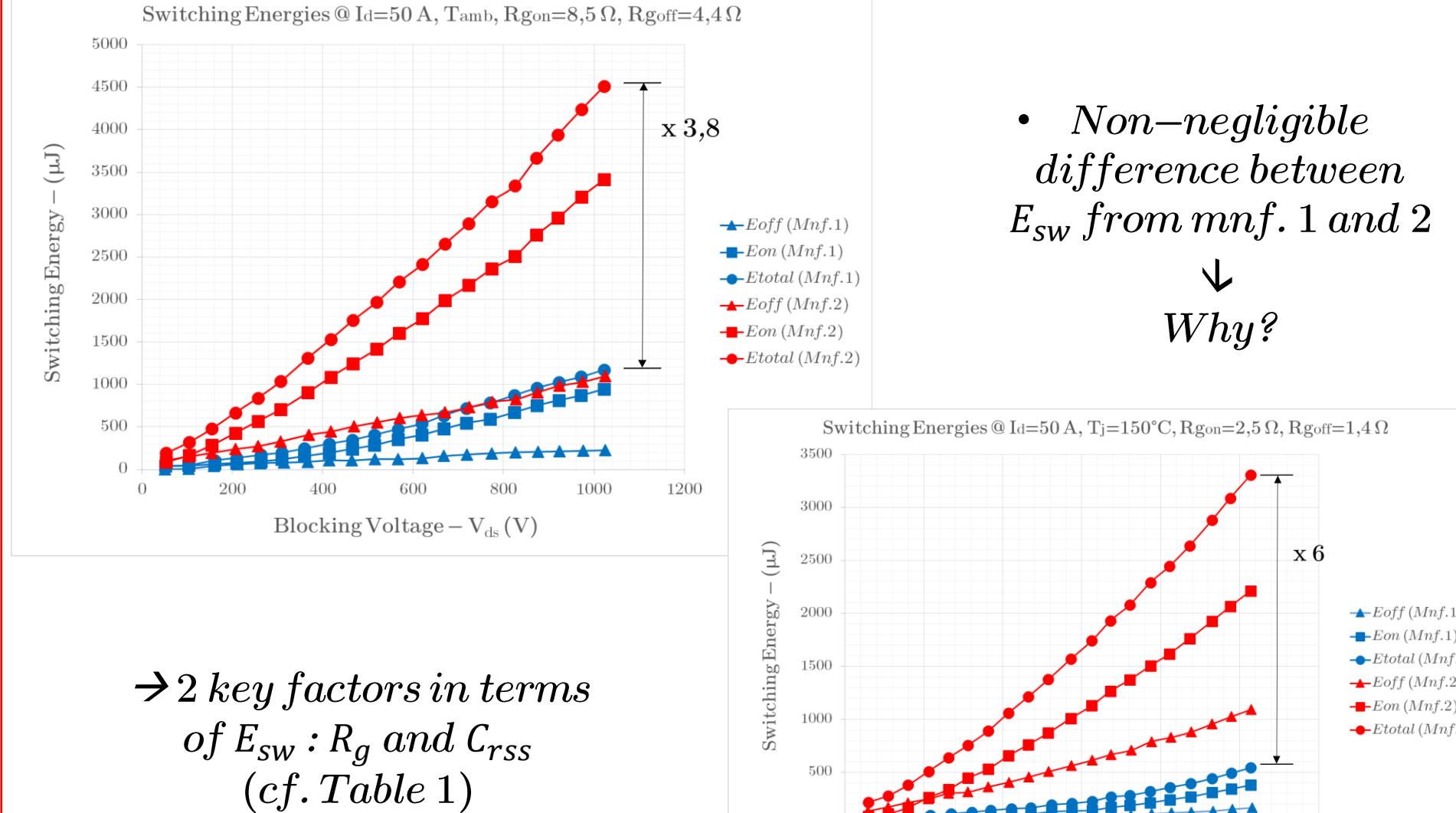


Switching waveforms @ $V_{ds} = 1000\text{V}$, $I_d = 50\text{A}$, $R_{g\text{on}} = 2.5$, $R_{g\text{off}} = 1.4$ and $T_j = 150^\circ\text{C}$

• Turn-on

Turn-on waveforms for Manufacturers 1 and 2 @ $V_{ds} = 1000\text{V}$, $I_d = 122,24\text{A}$, $R_{g\text{on}} = 2.5$, $R_{g\text{off}} = 1.4$ and $T_j = 150^\circ\text{C}$

• Switching Energies



• Non-negligible difference between E_{sw} from manf. 1 and 2

Why?

• Trade-off between E_{sw} and EMI aspects

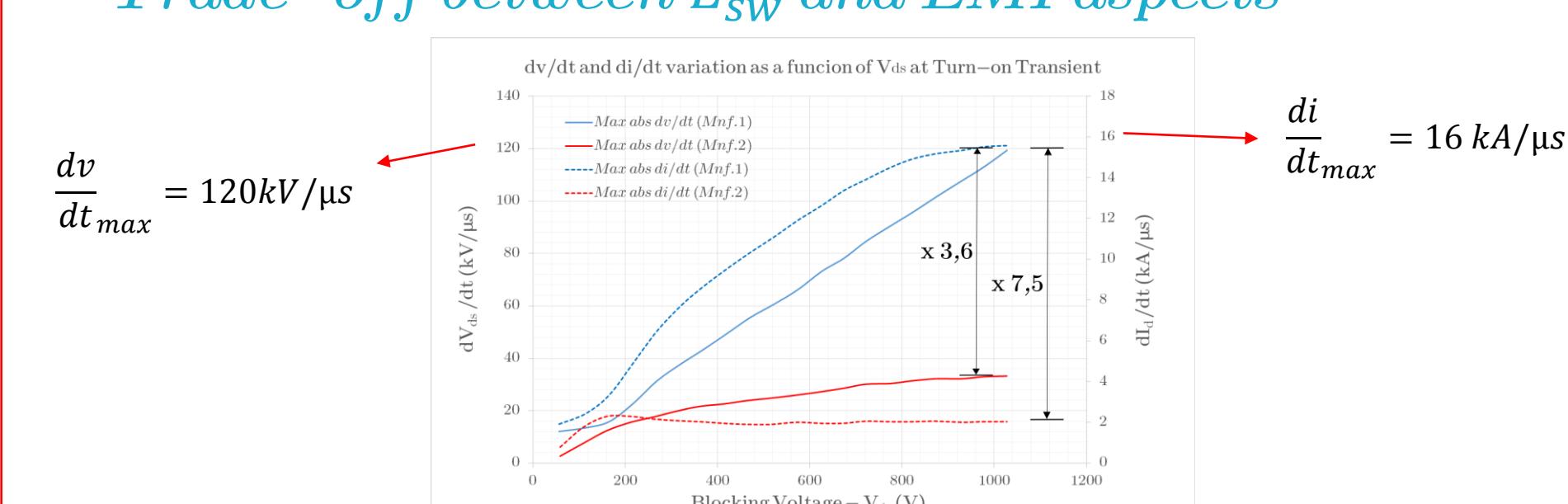


Table 1 – MOSFET parameters for Manufacturers 1 and 2.

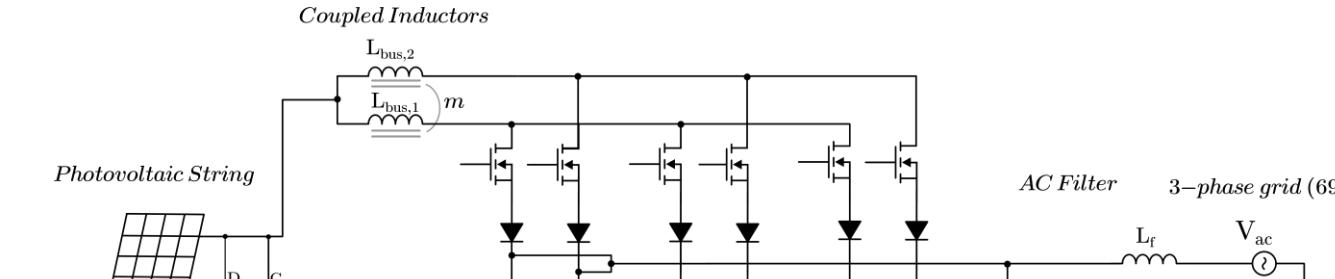
Parameter	V_{DSMAX}	I_D (A)	$R_{DS(on)}$ (mΩ)	$R_g(\text{int})$ (Ω)	C_{iss} (pF)	C_{oss} (pF)	C_{rss} (pF)	Q_g (nC)
Manufacturer 1	1700	48	90	1,3	3672	171	6,7	188
Manufacturer 2	1700	58	85	1,9	3606	127	34	198

Conclusion and Perspectives

- A full-SiC Power Module suitable for CSI applications was designed
- Several current sensing techniques were investigated → the DSCT shows the best performances (adopted solution for future works)
- 1,7 kV switching characterization was carried out and semiconductor dies from mnf.1 were chosen

→ Experimental validation of the presented CSI Module (August 2017)

→ Towards a High-power multilevel Current Source Inverter:



References

- [1] Alves Rodrigues, Luis Gabriel et al. "Switching Cell Design Optimization of SiC-based Power Modules for Current Source Inverter Applications" – EPE 2017.
- [2] Brandelero, J. C. "Conception et réalisation d'un convertisseur multicellulaire DC/DC isolé pour application aéronautique" Ph.D Thesis, Toulouse (2015).
- [3] Alves Rodrigues, Luis Gabriel et al. "Characterization of 1.7 kV SiC MOSFET Modules for Medium/High Power Current Source Inverter in Photovoltaic Applications" – PCIM 2017.
- [4] SCHON, Klaus. High impulse voltage and current measurement techniques. Springer, Berlin, 2013.